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Title:

SEMICONDUCTOR DEVICES AND METHODS FOR DEPOSITING A DIELECTRIC FILM

IN THE CLAIMS

Please amend the claims as follows.

(Currently Amended) A method for depositing a blanket dielectric film, the method 1. comprising:

heating a chamber, within which a substrate is located, to a temperature sufficient to thermally decompose an oxidizing component; and

passing reaction gasses over the substrate to deposit the dielectric film forming a blanket dielectric deposition over substantially the entirety of at least one surface of the substrate, wherein the reaction gasses include a silicon bearing component, the oxidizing component, and a chloride component, and wherein the silicon bearing component and the chloride component are included within distinct ones of the reaction gasses introduced into the chamber.

- (Original) The method of claim 1, wherein the dielectric film is an oxide film. 2.
- 3. (Previously Presented) The method of claim 1, wherein the reaction gasses further includes ammonia, and the dielectric film is an oxynitride film.
- (Original) The method of claim 1, wherein the silicon bearing component consists 4. essentially of one or more halated silanes.
- (Original) The method of claim 1, wherein the silicon bearing component includes at 5. least one component selected from the group consisting of silane, disilane, monochlorosilane, dichlorosilane, trichlorosilane, and tetrachlorosilane, in any combination.
- (Original) The method of claim 1, wherein the chloride component includes at least one 6. component selected from the group consisting of hydrogen chloride and chlorine, in any combination.

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7. (Original) The method of claim 1, wherein the substrate is heated to a temperature in a range between 700 degrees C. and 950 degrees C., inclusive.

- 8. (Previously Presented) The method of claim 1, wherein the reaction gasses have a total pressure in a range between 50 milliTorr and 4000 milliTorr inclusive.
- 9. (Currently Amended) A method for depositing a blanket dielectric film, the method comprising:

heating a substrate, within a chamber, to a temperature sufficient to thermally decompose an oxidizing component; and

passing reaction gasses over the substrate <u>forming a blanket dielectric deposition over</u> <u>substantially the entirety of at least one surface of the substrate</u>, wherein the reaction gasses include a silicon bearing component, the oxidizing component, and chlorine, and wherein the silicon bearing component and the chlorine are included within distinct ones of the reaction gasses introduced into the chamber.

- 10. (Original) The method of claim 9, wherein the silicon bearing component consists essentially of dichlorosilane.
- 11. (Original) The method of claim 9, wherein the oxidizing component consists essentially of nitrous oxide.
- 12. (Previously Presented) The method of claim 9, wherein the reaction gasses further includes ammonia, and the dielectric film is an oxynitride film.
- 13. (Currently Amended) A method for depositing a blanket dielectric film, the method comprising:

heating a substrate, within a chamber, to a temperature sufficient to thermally decompose an oxidizing component; and

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passing reaction gasses over the substrate <u>forming a blanket dielectric deposition over</u> <u>substantially the entirety of at least one surface of the substrate</u>, wherein the reaction gasses include a silicon bearing component, the oxidizing component, and hydrogen chloride, and wherein the silicon bearing component and the hydrogen chloride are included within distinct ones of the reaction gasses introduced into the chamber.

- 14. (Original) The method of claim 13, wherein the silicon bearing component consists essentially of dichlorosilane.
- 15. (Original) The method of claim 13, wherein the oxidizing component consists essentially of nitrous oxide.
- 16. (Previously Presented) The method of claim 13, wherein the reaction gasses further includes ammonia, and the dielectric film is an oxynitride film.
- 17. (Currently Amended) A method for depositing a blanket dielectric film, the method comprising:

heating a substrate, within a chamber, to a temperature sufficient to thermally decompose an oxidizing component; and

passing reaction gasses over the substrate <u>forming a blanket dielectric deposition over</u> <u>substantially the entirety of at least one surface of the substrate</u>, wherein the reaction gasses include a silicon bearing component, the oxidizing component, an ammonia component, and a chloride component, and wherein the silicon bearing component and the chloride component are included within distinct ones of the reaction gasses introduced into the chamber.

- 18. (Original) The method of claim 17, wherein the silicon bearing component consists essentially of dichlorosilane.
- 19. (Original) The method of claim 17, wherein the oxidizing component consists essentially of nitrous oxide.

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(Original) The method of claim 17, wherein the chloride component consists essentially 20. of hydrogen chloride.

- (Original) The method of claim 17, wherein the chloride component consists essentially 21. of chlorine.
- (Currently Amended) A method for blanket depositing an oxynitride film, the method 22. comprising:

heating a substrate, within a chamber, to a temperature sufficient to thermally decompose an oxidizing component; and

passing reaction gasses over the substrate forming a blanket dielectric deposition over substantially the entirety of at least one surface of the substrate, wherein the reaction gasses include a precursor component, the oxidizing component, an ammonia component, and a chloride component, and wherein the precursor component and the chloride component are included within distinct ones of the reaction gasses introduced into the chamber.

- (Original) The method of claim 22, wherein the precursor component includes at least 23. one component selected from the group consisting of a silicon bearing component, a tantalum bearing component, and an aluminum bearing component, in any combination.
- (Original) The method of claim 22, wherein the precursor component includes at least 24. one component selected from the group consisting of silane, disilane, monochlorosilane, dichlorosilane, trichlorosilane, and tetrachlorosilane, in any combination.
- (Original) The method of claim 22, wherein the precursor component consists essentially 25. of a tantalum bearing component.
- (Original) The method of claim 22, wherein the precursor component consists essentially 26. of an aluminum bearing component.

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- (Original) The method of claim 22, wherein the oxidizing component consists essentially 27. of nitrous oxide.
- (Original) The method of claim 22, wherein the chloride component consists essentially 28. of hydrogen chloride.
- (Original) The method of claim 22, wherein the chloride component consists essentially 29. of chlorine.
- (Currently Amended) A method for fabricating a semiconductor device, comprising: 30. heating a substrate, within a chamber; and

depositing a blanket dielectric layer over substantially the entirety of the substrate by passing reaction gasses over the substrate, wherein the reaction gasses include a silicon bearing component, an oxidizing component, and a chloride component, and wherein the silicon bearing component and the chloride component are included within distinct ones of the reaction gasses introduced into the chamber.

- (Previously Presented) The method of claim 30, wherein the reaction gasses further 31. includes an ammonia component, and the dielectric layer is an oxynitride layer having thermal properties that make the semiconductor device suitable for use as an optical waveguide.
- 32. (Original) The method of claim 30, further comprising: etching a trench into the substrate, wherein the dielectric layer is an oxide deposited on an inner surface of the trench.
- (Original) The method of claim 32, further comprising: 33. allowing a native oxide layer to form prior to depositing the dielectric layer; depositing a nitride layer over the native oxide layer prior to depositing the dielectric layer; and

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wherein depositing the dielectric layer includes also including an ammonia component in the gas flow, so that the dielectric layer is an oxynitride layer.

34. (Previously Presented) A method for fabricating a semiconductor device, comprising: heating a substrate; and

depositing a dielectric layer over the substrate by passing a gas flow over the substrate, wherein the gas flow includes a silicon bearing component, an oxidizing component, and a chloride component, and wherein the silicon bearing component and the chloride component are distinct from each other, wherein the semiconductor device includes one or more gates, and wherein the dielectric layer forms one or more spacers for isolating the one or more gates from one or more contacts.

35. (Previously Presented) A method for fabricating a semiconductor device, comprising: heating a substrate; and

depositing a dielectric layer over the substrate by passing a gas flow over the substrate, wherein the gas flow includes a silicon bearing component, an oxidizing component, and a chloride component, and wherein the silicon bearing component and the chloride component are distinct from each other, wherein the semiconductor device includes one or more gates and one or more metal layers, and wherein the dielectric layer forms a cap over the one or more gates and the one or more metal layers.

36. (Currently Amended) A method for forming a dielectric structure, the method comprising:

heating a silicon substrate, in a furnace deposition tube, to a temperature in a range of 700 degrees C. to 950 degrees C., inclusive; and

thermally oxidizing at least all non-insulator portions of the surface of the silicon substrate, in the furnace tube, using gaseous reactants, which include a chloride component, dichlorosilane, and nitrous oxide, wherein the chloride component and the dichlorosilane are included in distinct gasses introduced into the furnace deposition tube.

AMENDMENT AND RESPONSE UNDER 37 CFR § 1.116 – EXPEDITED PROCEDURE

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37. (Original) The method of claim 36, wherein the chloride component includes hydrogen chloride.

- 38. (Original) The method of claim 36, wherein the chloride component includes chlorine.
- 39. (Original) The method of claim 38, wherein thermally oxidizing the silicon substrate further includes using ammonia as one of the gaseous reactants.

40-49. (Canceled)